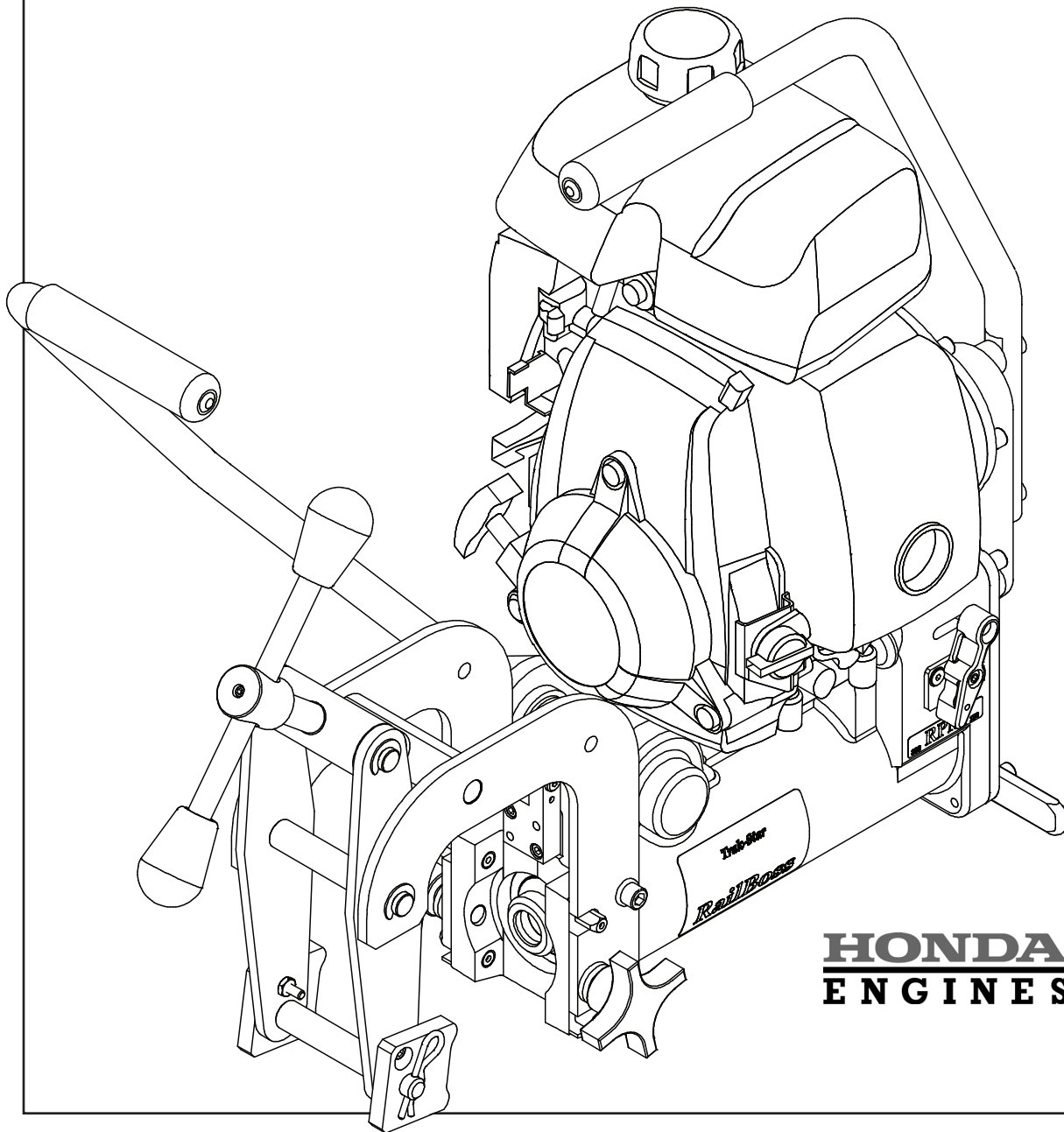


**Trak-Star®**  
***RailBoss™***

**OPERATOR'S MANUAL**  
COVERS PART NUMBER 0038602



**PORTABLE 4-STROKE RAIL DRILL - MANUAL FEED**  
**70 LB. A.S.C.E. TO 155 LB. P.S.**

Serial #: \_\_\_\_\_

Date: \_\_\_\_\_

# TRAK-STAR® Portable Gas 2 Speed Rail Drill Model RB2SPD

## Welcome to Trak-Star®

*Congratulations on your purchase of the Trak-Star Portable 2 Speed Gas Rail Drill. Your model is designed to produce superior holes quickly and efficiently. Through constant innovation and development, Trak-Star is committed to provide you with hole-producing tools and products that lead the industrial world.*

*Before attempting to operate your new Rail Drill, please read all instructions first. These include the Operators Manual and Warning Label on unit itself. With proper use, care, and maintenance, your model will provide you with years of effective hole drilling performance. Once again, thank you for selecting our product and welcome to Trak-Star.*

## UNPACKING YOUR NEW RAIL DRILL

1. Open shipping carton and remove the literature and hardware packages.
2. Read and Follow All Instructions before attempting to operate your new Rail Drill.
3. Complete and mail the Product Registration Card **NOW**. It is important that Hougen Manufacturing, Inc., have a record of product ownership.
4. Open all hardware packages and check contents:
  - 10565 Hex wrench 1/8"
  - 10570 (2) Knobs
  - 03522 Shaft
  - 03635 Pilot
  - 27019 Feed Handle Assy
  - 01592 Coolant Bottle
  - 27091 Oil (10W-30)
5. Lift Rail Drill out of shipping carton using center carrying handle and rear support handle.
6. Attach Clamp Handle using the enclosed 1/8" hex wrench.
7. ADD 8 OZ OF 10W-30 OIL TO THE MOTOR.
8. Your new Rail Drill was factory adjusted prior to shipping. Check to make sure that all screws, motor hold-down screws, drill housing and shoe mounting screws are snug and have not vibrated loose in transit.
9. Hookup Coolant Bottle / Hose Assembly (01592). Connect the quick-disconnect hose fitting to the Rail Drill.
10. Reread Safety Warnings listed in this Operator's Manual and on the drill unit to avoid injury. Follow operating procedures.

### **WARNING!**

**OIL MUST BE ADDED TO THE  
ENGINE BEFORE STARTING.  
FAILURE TO DO SO WILL RESULT IN  
ENGINE DAMAGE WHICH IS NOT  
COVERED UNDER WARRANTY.**

Your new Rail Drill is equipped with a twist arbor bore to accept TRAK-STAR Twister Bits. Order cutters separately. Install pilot thru cutter before inserting the cutter into arbor.

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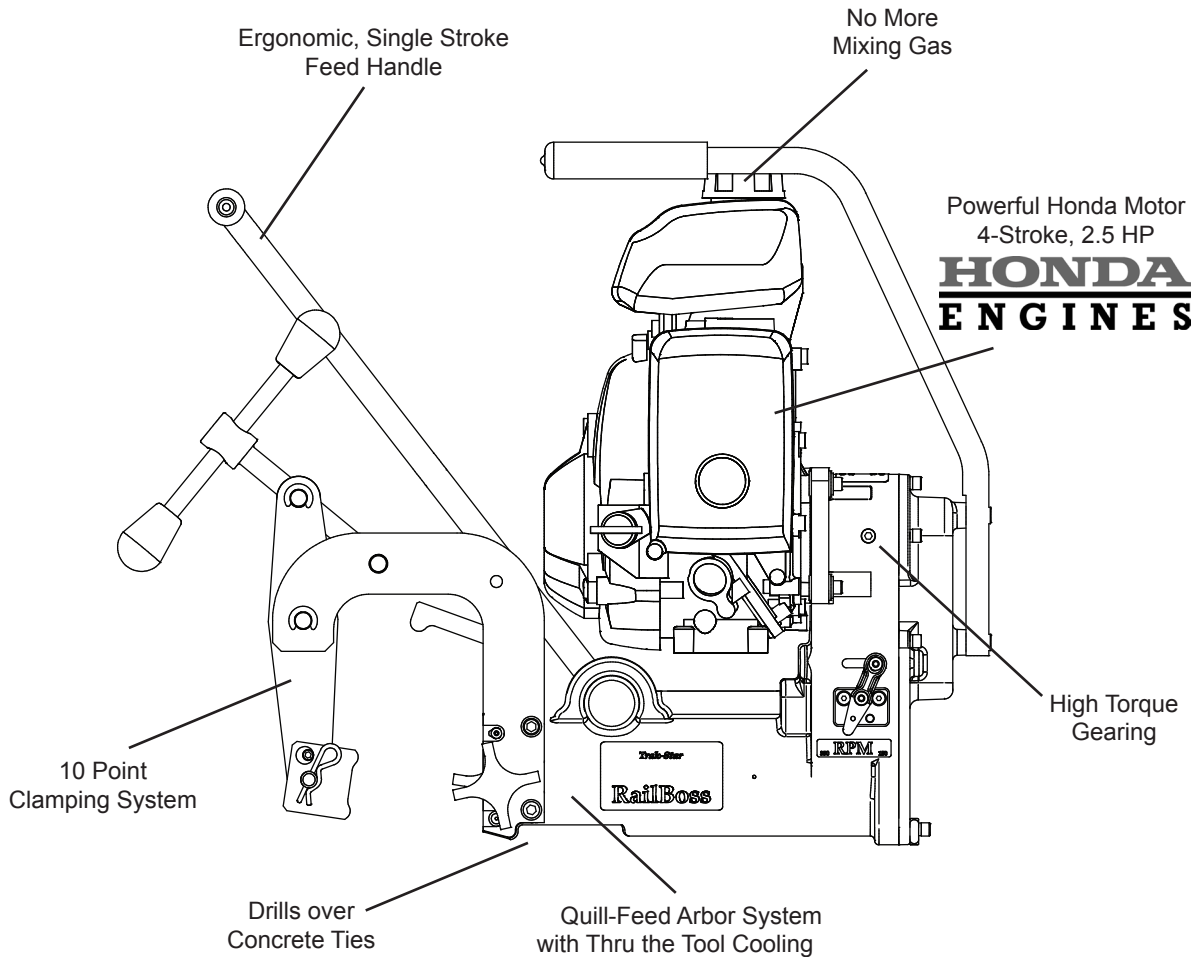


# Important Safety Instructions



1. **Read All Instructions**
2. **Keep Work area clean**  
Cluttered area and benches invite injuries. Keep dirt and chips from under Twister Bit area and drill shoe.
3. **Consider Work Area Environment.**  
Keep work area well lit.
4. **Keep Children Away**  
Do not let visitors contact tool.
5. **Store Idle Tools**  
When not in use, tools should be stored in a dry, and a high or locked-up place -- out of reach of children.
6. **Do Not Force Tool**  
It will do the job better and faster at the rate for which it was intended.
7. **Use Right Tool**  
Do not force small tool or attachment to do the job of a heavy duty tool.  
Do not use tool for purpose not intended -- for example do not use a circular saw for cutting tree limbs or logs.
8. **Dress Properly**  
Do not wear loose clothing or jewelry. They might entangle with spinning chips or get caught in moving parts. Rubber gloves and nonskid footwear are recommended when working outdoors. Wear sturdy leather gloves when working indoors.
9. **Always Wear Safety Glasses or Goggles.**
10. **Do Not Overreach**  
Keep proper footing and balance at all time.
11. **Secure Work**  
Clamp work securely using appropriate shoe size and shape.  
Tighten Clamp by using two hands with handle placed in central position and tighten securely.
12. **Maintain Tools With Care**  
Keep tools sharp and clean for better and safer performance.  
Do not use dull or broken Twister cutters. Follow instructions for lubricating and changing accessories.  
Inspect gas line periodically and, if damaged, have repaired by authorized service facility.  
Keep handles dry, clean, and free from oil and grease.
13. **Disconnect Tools**  
Disconnect spark plug wire from spark plug when not in use, before servicing, and when changing Twister Bits or accessories.
14. **Remove Adjusting Keys and Wrenches**  
Form a habit of checking to see that keys and wrenches are removed from tool before Starting drill unit.
15. **Stay Alert**  
Watch what you are doing. Use common sense.
16. **Check Damaged Parts**  
Before further use of drill, a part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation.  
A part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual.  
(See last page for authorized Service Centers)
17. **Additional Safety Precautions**
  - Quill and cutter should never be used as a handhold.
  - Keep hands and clothing away from all moving parts.
  - Do not use Twister Bits where ejected slug might cause injury (slug ejected at end of cut).
  - Be sure that all safety devices are properly adjusted and in use. Also, adhere to all operating instructions.
  - Do not attach Rail Drill to live 3rd rail track.
18. **Non-Conforming Cutting Tools**  
The TRAK-STAR Model RB2SPD is designed to use TRAK-STAR Twister Bits only. The use of drilling tools having different shank styles is not recommended as they may not tighten securely in the TRAK-STAR arbor with risk of accident or injury.
19. **Save These Instructions**
20. **Read all instructions concerning the motor in your HONDA Engine Operator's manual.**

# The World's Most Reliable 2 Speed 4-Stroke Rail Drill



## HONDA ENGINE INSTRUCTIONS

**PLEASE READ THE HONDA ENGINE OPERATOR'S MANUAL. INSTRUCTIONS ON THE OPERATION, SAFETY, AND MAINTENANCE PROCEDURES ARE CONTAINED IN A SEPARATE MANUAL.**

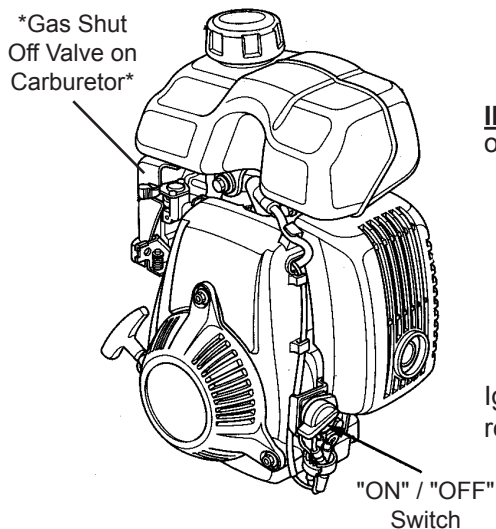
**IMPORTANT:** Before starting the machine, it is imperative that the operator know and understand instructions for safe operation.

**Add 10W-30 engine oil to motor and use 89 Octane unleaded gasoline only.**

**NO ETHANOL**

Ignition switch located on engine---stops motor, spindle, and cutter rotation. See diagram at left.

**\*GAS MUST BE SHUT OFF  
BEFORE TRANSPORTING DRILL\***



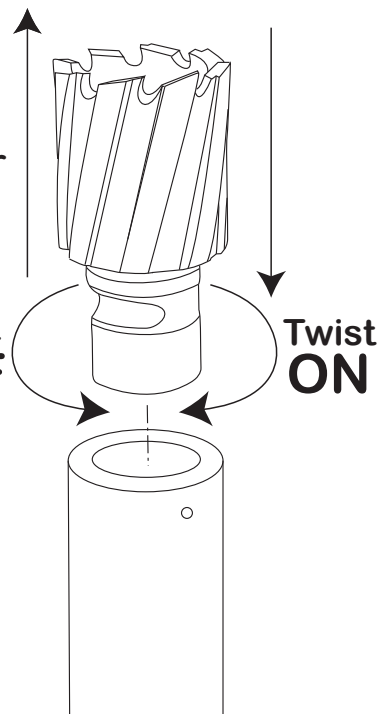
## INSTALLING / REPLACING TWISTER™ BIT

1. Be sure engine is stopped and turned off. Turn off coolant at shut-off. The spring seat system located within arbor was not designed to be 100% leak proof.
2. Position arbor so the cutter area is easily accessible. Do not depress pilot pin during procedure to release seal. Doing so will result in releasing pressurized contents of arbor cavity and coolant loss. Some loss, however, is normal due to cavity between cutter shank and spring seat.
3. Insert pilot in shank end of Twister Bit.
4. Insert the Twister Bit until long flat on cutter shank is aligned with roll pin inside arbor. Twist cutter clockwise (do not depress pilot in case of cutter replacement for reason noted in #2). The cutter is automatically held into place.

Insert Cutter  
into Arbor

Twist  
OFF

Twist  
ON



## TWISTER™ DISPOSABLE RAIL CUTTERS

- Made from Premium H.S.S.
- Black Coating for Improved Performance in New Harder Rail.

TRAK-STAR Rail Drills are designed to use Twister Bits, and to achieve maximum efficiency from your unit, we recommend that no substitutes be used.

\*\* Twister Bits are economical and disposable --- there is no need to sharpen --- however it is possible. HSS Tools can be sharpened 2 to 3 times. Send cutters to Trak-Star to the attention of the Resharpening Department.

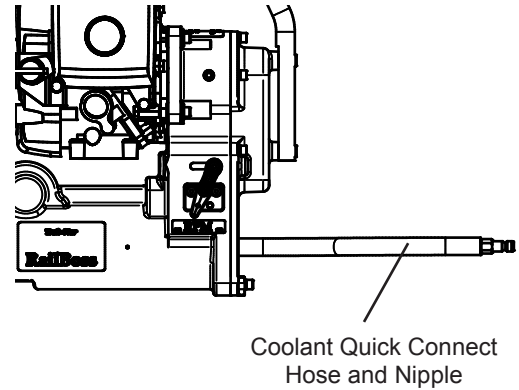
\*\* Twister Rail Bits have been shown to drill holes in rails up to 4X faster than twist drills or spade drills, and they produce clean, round, burr-free holes without the need to chamfer.

\*\* Multiple cutting edge design, along with proper coolant flow, produces a cool cut raising the rail temperature in the hole no more than 35°F above ambient temperature. This prevents work hardening, stress cracking, service failures, and repeated repairs.

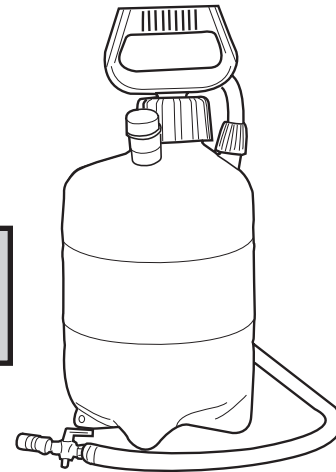
Cutter Size In Inches	Decimal Equivalent	Black TiAlN Coated Cutter Part Number	Carbide Tip Cutter Part Number
Pilot for Twister Bits 03635			
3/4	.7500	15324	18-15224
7/8	.8750	15328	18-15228
15/16	.9375	15330	18-15230
1	1.0000	15332	18-15232
1-1/16	1.0625	15334	18-15234
1-1/8	1.1250	15336	18-15236
1-3/16	1.3125	15338	18-15238
1-1/4	1.2500	15340	18-15240
1-5/16	1.3125	15342	18-15242
1-3/8	1.3750	15344	18-15244
1-7/16	1.4375	15346	18-15246
1-1/2	1.5000	15348	18-15248
1-5/8	1.6250	15352	18-15252
1-11/16	1.6875	15354	18-15254

# DRILL & PRESSURIZED COOLANT SYSTEM

1. Install correct shoes for rail type being drilled.
2. Install correct size Twister Bit with pilot and secure to drill arbor. See Cutter Installation procedure.
3. Fill coolant bottle with TRAK-STAR cutting fluid (a water soluble and biodegradable product) Conventional fill access is achieved by removing pump handle.  
**Caution: Contents under pressure. Partially open to slowly release pressure before removing.**
4. Attach coolant bottle quick connect hose fitting to drill on the backside of drill under motor.
5. Pressurize coolant bottle (approximately 20 pumps)
6. Open coolant shut off valve.
7. Depress pilot pin approximately 1/4" and watch for coolant flow from the end of the cutter. NOTE - Coolant is under pressure -- stay out of path of spray. If coolant does not flow, rotate valve further to open or unclog coolant system.



**Do Not Use Straight Water or Window Washer Fluid. Damage to Drill Will Occur! Only Use Trak-Star RotaMagic Coolant.**



## Coolant System Replacement Parts

01569 On/Off Valve  
05621 Quick Connect Fitting  
01592 Coolant Bottle and Hose Assy

# ROTAMAGIC™ CONCENTRATE CUTTING FLUID

A good flow of cutting fluid to the tool is important. It cools and lubricates the cutting edge, helps evacuate the chips, keeps the slug from expanding, and helps eject the slug. Various mineral and sulphur base oils are quite popular, however, water base solutions have better cooling qualities.

Listed is our own recommended Concentrated Cutting Fluid for Twister Bits and similar cutting tools. It is a water soluble, biodegradable product. This cutting fluid contains no ingredients that are on the U.S. Government Hazardous Materials List. It is a super concentrated form that will require a 10:1 mixture of water.

Order Number	Size Description
11742-4	4 Gallons**
11743	5 Gallons+
** MEASURED AMOUNT OF CONCENTRATE. COMES IN 4-1 GALLON CONTAINERS AND MAKES 44 GALLONS OF USABLE CUTTING FLUID	
+ COMES IN 5-GALLON CONTAINER, FULL, WILL MAKE 55 GALLONS OF USABLE CUTTING FLUID	

## CLAMPING PROCEDURES

**WARNING: IMPROPER CLAMPING WILL CAUSE  
PREMATURE CUTTER FAILURE**

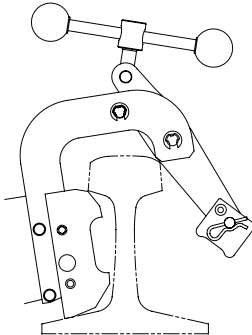


FIGURE A.

### **STEP #1:**

WITH CLAMP IN OPEN POSITION, REST UNIT ON RAIL BASE. BOTTOM OF SHOES SHOULD CONTACT TAPER ON RAIL BASE. **(SEE FIG. A)**

**\*\* PERFORMANCE TIP: CLOSE CLAMP UNTIL CLAMP PAD CONTACTS WEB OF RAIL PRIOR TO STEP #2.**

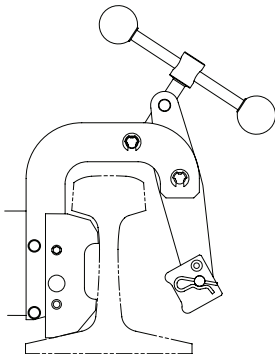


FIGURE B.

### **STEP #2:**

RAISE REAR OF RAIL DRILL TO LOCATE SHOES IN PROPER POSITION. **(SEE FIGURE B)**

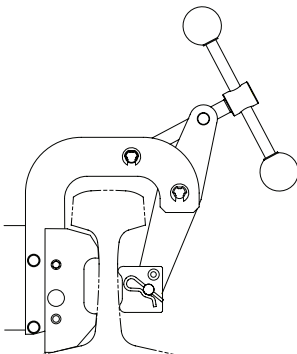


FIGURE C.

### **STEP #3:**

WHILE MAINTAINING CONTACT BETWEEN SHOES AND RAIL, TIGHTEN CLAMP. **(SEE FIG. C)**

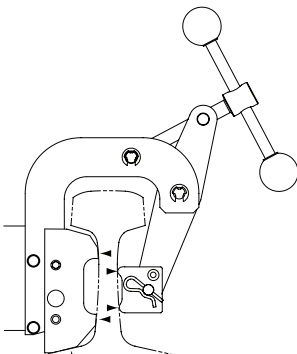


FIGURE D.

### **STEP #4:**

WHEN UNIT IS FIRMLY CLAMPED, CHECK FOR PROPER SHOE AND PAD CONTACT ON BOTH SIDES **(SEE FIG. D)**

*\* When properly clamped to the rail there will be a small gap between the top of the shoe and the rail.*



## OPTIONAL HOLE LOCATION TEMPLATE

Template is positioned on head of rail with tapered tip flush with end of rail and side locking screws fastened to rail head. Notches in template give precise location of hole centerlines to be drilled.

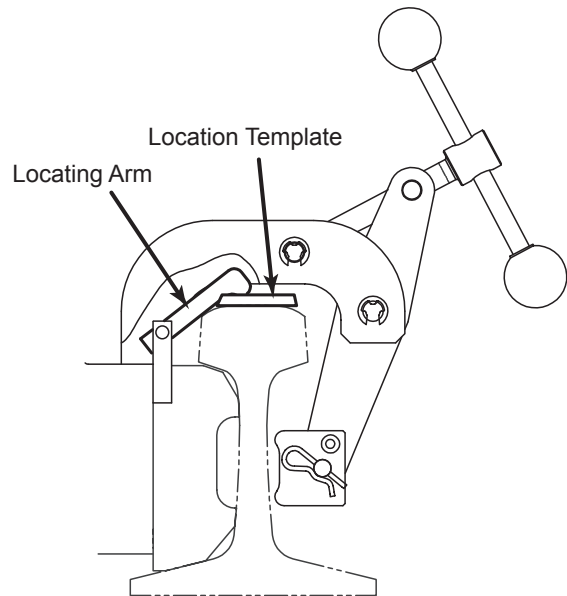
The rail clamp assembly has a locating arm which rests in the template notches. The locating arm is adjustable to accommodate the full range of rail sizes.

To use the locating arm, raise the drill unit over the rail with the template attached and gently rest drill down until shoes make contact with the rail. Flip the arm to make contact with the template. Slowly slide drill across the template until the arm falls into notch.

The arm must contact the sides of the matching notch. Following the Clamping Instructions, clamp unit onto rail. When the hole is completed, raise the arm by flipping the arm back toward the body of the drill. Before drilling next hole remove chips around drill. Then move the drill sideways, ensuring the arm is clear of the notch, and flip arm down. Slide the drill sideways until arm falls in the next notch, and repeat the procedure as necessary.

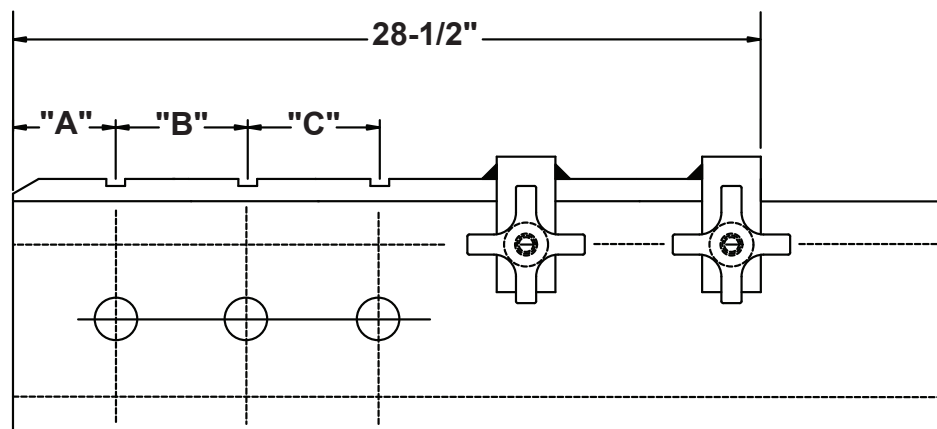
**Note: The locating arm must be flipped back, resting on the body of the drill before putting the drill unit on the rail. Failure to do so can result in damage to the hole locating arm system.**

Hole location templates are offered as optional equipment. Four of these templates are provided with established hole spacings. The 40570 template is produced to customer specified hole spacing. See chart for the template to match your application.



Template Part No.	Hole Spacing
40570	Customer Specified
40701	3-1/2" X 6" X 6"
40702	2-11/16" X 5-1/2" X 5-1/2"
40703	2-1/2" X 5" x 5"
40704	2-1/2" X 6-1/2" X 6-1/2"
40706	2- 23/32" x 5-1/2" x 5-1/2"

## CUSTOM TEMPLATE SPACING



Specify "A", "B", "C" when ordering custom template



## Important Notice

1. Make sure cutter is properly installed.
2. The #1 cause of premature cutter failure is improper clamping. (see page 7 for clamping procedures.)
3. The #2 cause of premature cutter failure is improper feed, usually feeding too slow.
4. Always use caution when contacting the rail with the cutting tool. Allow the cutter to completely enter the rail before applying full feed pressure.
5. ***GAS MUST BE SHUT OFF BEFORE TRANSPORTING DRILL.***

## OPERATING INSTRUCTIONS

- ⚠ **NEVER RUN ENGINE INDOORS OR IN ENCLOSED, POORLY VENTILATED AREAS. ENGINE EXHAUST CONTAINS CARBON MONOXIDE, AN ODORLESS AND DEADLY GAS.**
- ⚠ **KEEP HANDS, FEET, HAIR, AND LOOSE CLOTHING AWAY FROM ANY MOVING PARTS ON ENGINE AND EQUIPMENT.**
- ⚠ **WARNING - TEMPERATURE OF MUFFLER AND NEAR BY AREAS MAY EXCEED 150°F (65°C). AVOID THESE AREAS.**

1. Make sure workpiece, cutter and shoe surfaces are free of chips, etc.
2. Place locator template on rail head.
3. Align drill on locator with the Hole Location Template.
4. Clamp drill to rail and insure proper 10 point contact.
5. Turn on coolant (pump to pressurize system).
6. Move choke lever to "FULL CHOKE". If restarting a warm engine after a short shutdown, move choke lever to "NO CHOKE".
7. Turn motor on/off switch to "ON" position.
8. Move throttle to idle position.
9. Grasp starter handle and pull rope out, slowly, until it meets resistance. Let rope rewind slowly. Then pull rope with a rapid full arm stroke. Let rope return to starter slowly.
10. Repeat step #9 until engine fires.
11. Move throttle to run position.

12. Manually feed cutter very gently to start cutting.
13. Once all teeth are cutting aggressively, feed tool through workpiece at an even rate. Do not overload unit to induce an arbor stalling situation. Certain rail compositions workharden easily. Do not pause during cut nor release feed pressure if changing hand grip on feed handle. This will result in premature cutter wear and drilling problems while in the cut.
14. Move feed handle to retract arbor and cutter. Slug should eject from spring loaded pilot pin pressure.
15. Move throttle to idle position.
16. At the end of the cut, move ignition switch on engine to "STOP" or "OFF" position.
17. Loosen clamp and remove drill to clean chips from around cutter. Drill cycle is complete and you are ready to go on to the next hole. Shutting off coolant after use is suggested, if use is intermittent.

⚠ **If Slug Has Not Fallen Free**, disconnect spark plug wire from spark plug and shut off coolant supply. Use a screwdriver to carefully flip slug by inserting it between slug flange and cutter gullet. It generally will remove easily while discharging a squirt of coolant. Avoid prying with force, damage to the cutter and cutting edge may result.

⚠ **WHEN EQUIPMENT WILL NOT BE USED FOR EXTENDED PERIODS, DISCONNECT SPARK PLUG WIRE FROM SPARK PLUG AND KEEP IT AWAY FROM SPARK PLUG.**

**NEVER STORE ENGINE WITH FUEL IN TANK INDOORS OR IN ENCLOSED, POORLY VENTILATED AREAS, WHERE FUEL FUMES MAY REACH AN OPEN FLAME, SPARK, OR PILOT LIGHT AS ON A FURNACE, WATER HEATER, CLOTHES DRYER OR OTHER GAS APPLIANCE.**

# OPERATING INSTRUCTIONS

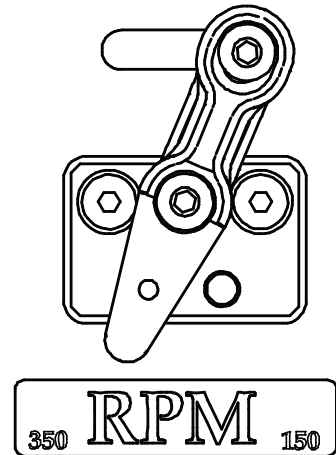
## SELECTING OPERATING SPEEDS:

The RailBoss has a 2 speed gear box with 150 & 350 RPM. RPM recommendations are based on using your RB2SPD drill with Trak-Star Cutters. The RPM's do not represent optimum speeds for any given diameter and application. For more information call 1-800-426-7818 for Technical Support.

### RB2SPD RECOMMENDED RPM'S

**150 RPM**  
H.S.S. Cutters

**350 RPM**  
Carbide Cutters



## MAINTENANCE - ENGINE & DRILL

The RailBoss requires minimal maintenance to keep drill in top working condition.

- Every four to six weeks or as needed apply a light coat of grease to the quill and arbor assembly and the large screw that tightens the handle.
- Keep drill clean.
- Maintain motor as outlined in your Honda motor operator's manual.

### AIR CLEANER:

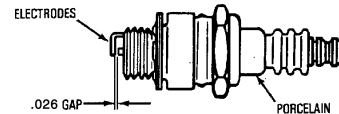
**IMPORTANT: NEVER RUN ENGINE WITHOUT COMPLETE AIR CLEANER INSTALLED ON ENGINE**

1. To remove and install filter:  
Press tabs on the top of the air cleaner, and remove the cover. Remove and inspect the foam filter for discoloration or dirt accumulation. If either is present, service per below instructions. Clean inside of cover and body thoroughly.
2. To service filter:  
**Foam Filter:** Clean and re-oil every three months or every 25 operating hours. Clean and re-oil daily if use in extremely dusty conditions. Wash in water and detergent solution and squeeze (don't twist) until all dirt is removed. Rinse thoroughly in clear water. Wrap in a clean cloth and squeeze (don't twist) until completely dry. Saturate with motor oil and squeeze to distribute oil and remove excess oil.
3. Reassemble air cleaner.

### SPARK PLUG:

1. Check spark plug yearly or every 100 operating hours.
2. Clean around spark plug. Remove and inspect spark plug.
3. Replace spark plug if electrodes are pitted, burned, or porcelain is cracked. Use NGK CR5HSB or equivalent.

4. Check electrode gap with a wire feeler gauge and set gap at .026" if necessary.
5. Install spark plug and tighten securely.



### MUFFLER AND CYLINDER EXHAUST PORTS

The muffler and cylinder exhaust ports require cleaning after every 100 hours of operation. For this maintenance procedure, we recommend that you take your engine to a Authorized TRAK-STAR Service Center or your Honda Registered Service Dealer.

### COOLING SYSTEM:

Important: Frequently remove debris from cooling fins, air intake screen, and levers and linkage. This will help ensure adequate cooling and correct engine speed.

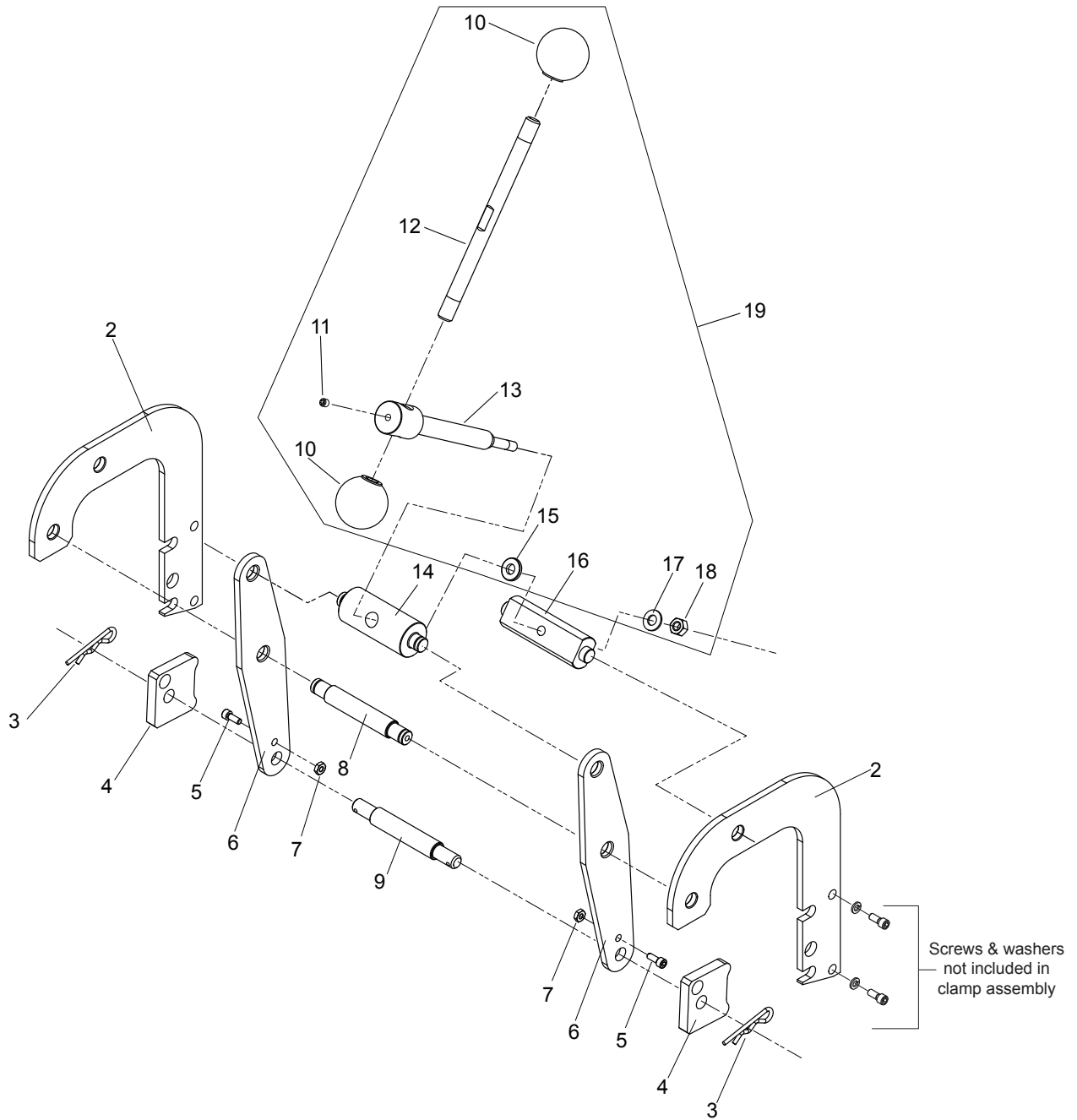
### ENGINE OIL:

Change the engine oil every 100 hrs with 10W30 Motor Oil - or as needed.

### SUGGESTED MAINTENANCE

Part #	Description
HD5384631	Spark Plug
HD5988647	Air Filter
HD1452945	Fuel Filter
07437	O-Ring
27091	Engine Oil

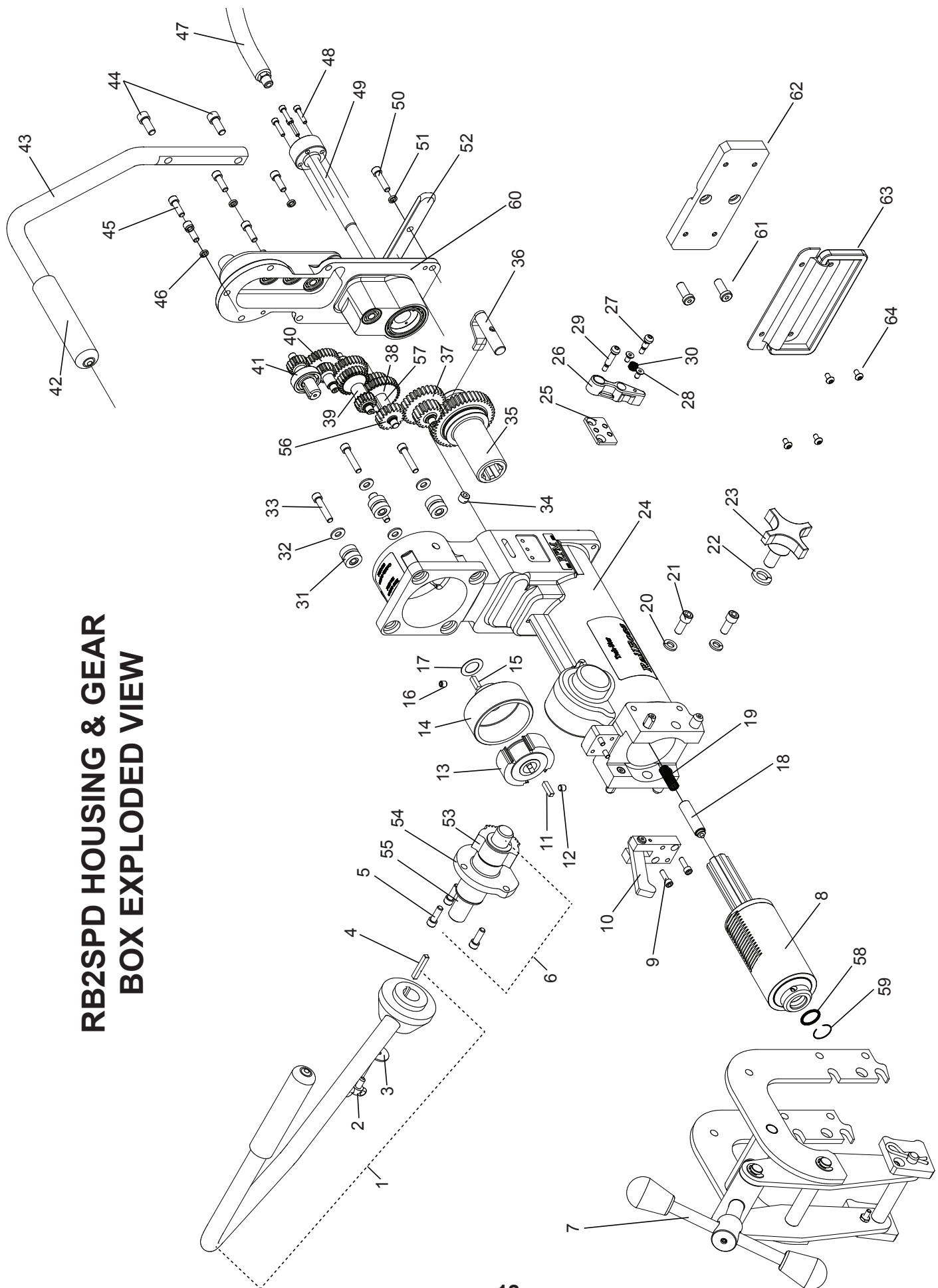
# CLAMP EXPLODED VIEW (P/N: 27115)



Item	Part #	Description	Qty
2	27110	Primary Clamp Arm	2
3	03501	Hitch Pin	2
4	27062	Clamp Pad	2
5	90098	Screw #10-24 x 3/4"	2
6	27022	Secondary Clamp Arm	2
7	10662	Lock Nut - #10-24	2
8	27024	Pin	1
9	27023	Pin	1
10	04532	Knob	2
11	02470	Set Screw 1/4-28 x 3/8	1

Item	Part #	Description	Qty
12	03522	Clamp Turn Handle	1
13	27027	Clamp Feed Screw	1
14	27026	Bushing	1
15	04782	Flat Washer	1
16	27025	Bushing	1
17	40074	Flat Washer 5/16"	1
18	03563	Hex Nut 5/16-18	1
19	27080	Clamp Handle Assy	1

# RB2SPD HOUSING & GEAR BOX EXPLODED VIEW



# HOUSING & GEAR BOX PARTS

Item	Part #	Description	Qty
1	27019	Feed Handle Assembly	1
2	04919	Thumb Screw	1
3	04809	Washer Flat	1
4	27059	Key 3/16 Sq. x 1.30 LG	1
5	10624	SCR-SHC 1/4-20 x 3/4	3
6	09035	Feed Gear Assembly	1
7	27115	Rail Clamp Assembly	1
8	09345	Quill & Arbor Assembly 2 Spd	1
9	40038	SCR-SHC 10-32 5/8	2
10	27082	Assembly - Locator	1
11	27048	Key 3/16 Sq. x .73 LG	1
12	11050	SCR-SOC 1/4-28 x 1/4	1
13	27064	Rotor - Clutch	1
14	27063	Housing - Clutch	1
15	27057	Key 3/16 Sq. x 5/8 LG	1
16	11050	SCR-SOC 1/4-28 x 1/4	1
17	04838	Washer - Shim	1
18	09070	Pin Assy - Pilot Seal	1
19	09162	Spring - Comp.	1
20	40107	Washer - 5/16 Helical Lock	4
21	40558	SCR-SHC 5/16-18 x 3/4	4
22	40110	Washer - Lock 1/2 Helical	2
23	04918	Handle - 4 Point	2
24	09038	Housing Assembly	1
25	09013	Switch Plate - 2 Spd	1
26	09037	Gear Shift Assy - 2 Spd	1
27	09047	SCR - SHLD 1/4 x 3/4 LG	1
28	04157	SCR - FHSC #10-32 x 3/8 LG	2
29	09682	SCR - SHSLD 1/4 x 1-1/4	1
30	05740	Spring - Comp	1
31	04810	Motor Mounts	4
32	90027	Washer - Flat	4
33	01121	SCR-SHC 1/4-28 x 1-1/4	4
34	02071	Plug - Pipe	1
35	09027	Drive Gear & Spline	1
36	09009	Shift Rod Assy - 2 Spd	1

Item	Part #	Description	Qty
37	09031	Shaft Assy - 18 & 30 Tooth	1
38	09028	Assy - Change Gear	1
39	09029	Change Gear Assy	1
40	09030	Shaft Assy - 16 & 32 Tooth	1
41	09036	Motor Drive Assy	1
42	04814	Handle Grip - Foam	1
43	09680	Handle - Drill Carry	1
44	41095	SCR-SHC 5/16-18 x 1-1/4	4
45	10624	SCR-SHC 1/4-20 x 3/4	3
46	04721	Washer - Split Lock	5
47	27065	Hose Assy - Coolant	1
48	05203	SCR-SHC 8-32 x 3/4	4
49	09346	Ejector Coolant Assy	1
50	40077	SCR-SHC 1/4-20 x 1	5
51	04721	Washer - Split Lock	2
52	09163	Drill Base	1
53	09063	Gear - Feed 12 Tooth	1
54	09017	Plate - Feed Gear Bearing	1
55	09016	Shaft - Gear Feed	1
56	09022	Gear Assembly	1
57	09046	Key	1
58	04736	Lip Seal	1
59	09343	Ring - Retaining	1
60	09039	Cover Assembly	1
61	09685	SCR LHC 1/4-20 x 5/8	2
62	09683	Bracket - Pull Handle	1
63	09684	Handle Pull	1
64	02385	SCR BHC 6-32 x 1/4	4

# ENGINE PARTS

## Governor Parts

Governor Arm	HD6005672
Governor Rod	HD6005680
Governor Spring	HD6005698
Throttle Return Spring	HD6005706

## Gas Tank

Tank	HD6005748
Cap	HD6673289
Bolt	HD2251288
Fuel Tube	HD6005771
Fuel Filter	HD1452945
Rubber Tank Mount	HD6005755

## Air Cleaner/Carburetor Parts

Cover	HD5988670
Element	HD5988639
Gasket	HD5988662
Flange Bolt	HD6006084
Carburetor Assy	HD6841118-05
Gasket Set	HD3521192
Insulator Gasket	HD5988522
Carb Gasket	HD4035077
Air Cleaner Housing	HD5988647
Air Cleaner Guard	09356

## Spark Plug

Spark Plug	HD5384631
(NGK CR5HSB)	

## Motor

Complete Motor	08335
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## Starter Parts

Recoil Assy	HD5988795
Nut	HD0636951
Knob	HD5383948
Rope	HD5988845
Pulley	HD5988829
Recoil Case	HD5988803

## Oil Fill

Cap w/ gasket	HD6005573
Engine Oil	27091

## Fan Cover

Cover	HD5988779
Long Bolts	HD5988969
Short Bolt	HD5988977
Coil Assy Ignition	HD5988852

## Muffler Parts

Muffler	HD5988720
Muffler Protector	HD5988746
Bolts for Protector	HD0941096
Spark Arrester	HD5988753

## Switch

On/Off Switch

HD2787869

## Oil Alert

Oil Alert Unit  
Oil Level Switch  
(Under Housing)

HD5858444  
HD6005870

These parts and others not listed here are available from Trak-Star by calling 866-245-3745

Parts and service regarding Honda Motor ONLY are also available at your local Honda Service Center

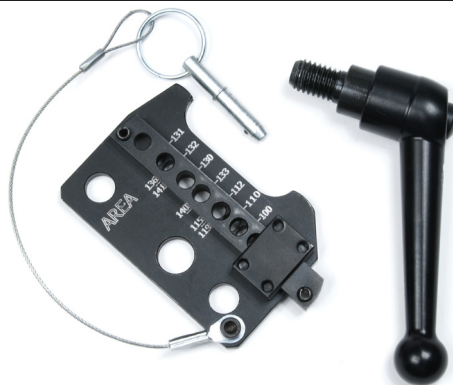


## RAIL & SHOE DATA

Railway Association or System	Tee Rail Section (lb.)		Section Designation			Shoe Part No.
ASCE - American Society of Civil Engineers	70	7040	70	AS	701	01906
	75	7540	75	AS	753	01907
	80	8040	80	AS	800	01908
	85	8540	85	AS	851	01909
	90	9040	90	AS	---	01910
	100	10040	100	AS	---	01911
ARA - American Railway Association	Type "A" - High Rail for High Speeds					
	90	9020	90	RA	902	01927
	100	10020	100	RA	1003	01928
	Type "B" - Lower Rail for Heavy Loads @ Slower Speeds					
	90	9030	90	RB	905	01908
	100	10030	100	RB	1002	01910
AREA - American Railway Engineering Association	100	10025	100	RE	10025	01894
	110	11025	110	RE	1100	01895
	112	11228	112	RE	1121	01896
	115/119	11525	115	RE	1150	01897
		11937	119	RE	1190	
	130	13025	130	RE	1300	01898
	131	13128	131	RE	1311	01899
	132/136/141	13228	132	RE	1321	01902
		13622	136	RE	13637	
		---	141	---	---	
	133	13331	133	RE	1330	01901
	140	---	140	RE	---	01903
CSX	122	---	122	CB	---	01918
UP (former C & NW)	100	10035	100	DM	10035	01926
PS - Pennsylvania System	85	8531	85	PS	---	01912
	100	10031	100	PS	---	01913
	130	13031	130	PS	---	01914
	155	15531	155	PS	---	01919
NYC (Dudley) - New York Central & Hudson River Railroad	105	10524	105	DY	---	01915
	127	12723	127	DY	---	01916
PRR - Pennsylvania Railroad	85	8533	85	PR	---	01917

## ADJUSTABLE RAIL SHOES

No longer do you have to keep track of multiple shoe sizes, now one set of shoes covers it all. For AREA rail work, Trak-Star offers the adjustable rail shoes for 10 different sizes of rail. Simply pull the pin, slide the size adjustment bar to fit the desired rail then insert the pin into the corresponding hole. The shoes grip the rail with three contact points per shoe for solid stable rigid hole making. For use with Trak-Star rail drills.



### AREA Sizes Included:

- 100
- 110
- 112
- 115/119
- 130
- 131
- 132
- 133
- 136/141
- 140



## Commercial / Industrial Limited Warranty

Hougen Manufacturing, Inc. warrants its Portable Magnetic Drills, Trak-Star Rail Drills and Tornado II Paint Shakers for two (2) years, Electro-Hydraulic Hole Punchers for one (1) year, and it's Husqvarna Saw and other products for ninety (90) days from date of purchase against defects due to faulty material or workmanship and will repair or replace (at its option) without charge any items returned. This warranty is void if the item has been damaged by accident or unreasonable use, neglect, improper service, or other causes not arising out of defects in material or workmanship. No other expressed warranty is given or authorized. Hougen Manufacturing, Inc. disclaims any implied warranty of Merchantability or fitness for any period beyond the expressed warranty and shall not be liable for incidental or consequential damages. Some states do not allow exclusion of incidental or consequential damages or limitation on how long an implied warranty lasts and, if the law of such a state governs your purchase, the above exclusion and limitation may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

To obtain warranty service, return the item(s), transportation prepaid to your nearest Factory Authorized Warranty Service Center, or to Hougen Manufacturing, Inc., 3001 Hougen Drive, Swartz Creek, MI 48473.

This warranty is in lieu of any other warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose.

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### FACTORY AUTHORIZED WARRANTY REPAIR CENTERS

**Hougen Manufacturing, Inc.**  
3001 Hougen Drive  
Swartz Creek, MI 48473  
(866) 245-3745

**Kenbil Service Co.**  
2900 Adams Street C-18  
Riverside, CA 92504  
(951) 689-6633

**Hougen Canada**  
309 Nash Rd. North  
Hamilton, Ontario CAN  
L8H 7P4 (866) 245-3745

**EMPTY GASOLINE BEFORE RETURNING IT FOR REPAIR**



**Hougen Manufacturing, Inc.**  
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Memberships & Associations



**AREMA**

